



AITiN Coated

Multi-Material, Solid Carbide, 142° Point, 3X Dia., 30° Helix (.2187-.3268)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
7/32	.2187	1.125	.900	3.000	15/64	RDH1100
#2	.2210	1.125	.900	3.000	15/64	RDH1102
5.70MM	.2244	30	24	76	6.0	RDH1104
5.80MM	.2283	30	24	76	6.0	RDH1106
5.90MM	.2323	30	24	76	6.0	RDH1108
15/64	.2344	1.125	.900	3.000	15/64	RDH1110
6.00MM	.2362	30	24	76	6.0	RDH1112
6.10MM	.2402	35	28	82	8.0	RDH1114
C	.2420	1.250	1.000	3.000	1/4	RDH1116
6.20MM	.2441	35	28	82	8.0	RDH1118
D	.2460	1.250	1.000	3.000	1/4	RDH1120
6.30MM	.2480	35	28	82	8.0	RDH1122
1/4	.2500	1.250	1.000	3.000	1/4	RDH1124
6.40MM	.2520	35	28	82	8.0	RDH1126
6.50MM	.2559	35	28	82	8.0	RDH1128
F	.2570	1.375	1.100	3.250	5/16	RDH1130
6.60MM	.2598	35	28	82	8.0	RDH1132
G	.2610	1.375	1.100	3.250	5/16	RDH1134
6.70MM	.2638	35	28	82	8.0	RDH1136
17/64	.2656	1.375	1.100	3.250	5/16	RDH1138
6.80MM	.2677	35	28	82	8.0	RDH1140
6.90MM	.2717	35	28	82	8.0	RDH1142
7.00MM	.2756	35	28	82	8.0	RDH1144
7.10MM	.2795	38	31	82	8.0	RDH1146
9/32	.2812	1.500	1.200	3.250	5/16	RDH1148
7.20MM	.2835	38	31	82	8.0	RDH1150
7.30MM	.2874	38	31	82	8.0	RDH1152
7.40MM	.2913	38	31	82	8.0	RDH1154
7.50MM	.2953	38	31	82	8.0	RDH1156
19/64	.2969	1.500	1.200	3.250	5/16	RDH1158
7.60MM	.2992	38	31	82	8.0	RDH1160
7.70MM	.3031	38	31	82	8.0	RDH1162
7.80MM	.3071	38	31	82	8.0	RDH1164
7.90MM	.3110	38	31	82	8.0	RDH1166
5/16	.3125	1.500	1.200	3.250	5/16	RDH1168
8.00MM	.3150	38	31	82	8.0	RDH1170
8.10MM	.3189	43	35	89	10.0	RDH1172
8.20MM	.3228	43	35	89	10.0	RDH1174
8.30MM	.3268	43	35	89	10.0	RDH1176



For detailed tolerance information, see [page 327](#).



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